

Eurofins Umwelt Ost GmbH - Lindenstraße 11
Gewerbegebiet Freiberg Ost - D-09627 - Bobritzsch-Hilbersdorf

AENOR INTERNACIONAL, S.A.U.
CL Genova 6
28004 Madrid
SPAIN

Title : **Test report for order 11929664**
Test report number : **AR-19-FR-027237-01**

Project name : **AENOR REFERENCE 0172021**

Number of samples : **1**
Sample type : **wood pellets**
Date of sample taking : **2019-09-23**
Sample Taker: **Client**
Sampling Area: **TECNOLOGIA DE GASIFICACION, S.L.**

Sample reception date : **2019-09-25**
Sample processing time : **2019-09-30 - 2019-10-09**

The test results refer solely to the analysed test specimen. Unless the sampling was done by our laboratory or in our sub-order the responsibility for the correctness of the sampling is disclaimed. This test report is only valid with signature and may only be further published completely and unchanged. Extracts or changes require the authorisation of the EUROFINS UMWELT in each individual case.

Our General Terms & Conditions of Sale (GTCS) are applicable, as far as no specific agreements do exist. The GTCS are available on <http://www.eurofins.de/umwelt/avb.aspx>.

Accredited test laboratory according to DIN EN ISO/IEC 17025:2005 notification under the DAkkS German Accreditation System for Testing. The laboratory is according (D-PL-14081-01-00) accredited.

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Digitally signed 10/9/2019
Sabine Bandemer
Prüfleitung



Parameter	Lab	Accr.	Method	Limit values						Description		0172021	
				ENplus A1 ar	ENplus A1 db	ENplus A2 ar	ENplus A2 db	ENplus B ar	ENplus B db	LOQ	Unit	Date and time of sample taking	
										Sample number		119120307	
										ar	db	ar	db
Quality characteristics													
Length	FR	JE02	DIN EN ISO 17829: 2016-03	1)		1)		1)				o.k.	-
Diameter	FR	JE02	DIN EN ISO 17829: 2016-03	2)		2)		2)			mm	6.0	-
Moisture	FR	JE02	DIN EN ISO 18134-2: 2017-05	10		10		10		0.1	% (w/w)	6.2	-
Ash content (550°C)	FR	JE02	DIN EN ISO 18122: 2016-03		0.7		1.2		2	0.1	% (w/w)	0.5	0.6
Durability	FR	JE02	DIN EN ISO 17831-1: 2016-05	≥ 98		≥ 97.5		≥ 97.5			% (w/w)	98.8	-
Fine portion < 3,15 mm	FR	JE02	DIN EN ISO 18846: 2016-12	1 ³⁾		1 ³⁾		1 ³⁾		0.1	% (w/w)	0.2	-
Bulk density	FR	JE02	DIN EN ISO 17828: 2016-05	600 - 750		600 - 750		600 - 750			kg/m ³	660	-
Gross calorific value (qV,gr)	FR	JE02	DIN EN ISO 18125: 2017-08							200	kJ/kg	19200	20500
Net calorific value (qp,net)	FR	JE02	berechnet nach DIN EN ISO 18125: 2017-08	≥ 4.6 ⁴⁾		≥ 4.6 ⁴⁾		≥ 4.6 ⁴⁾		0.06	kWh/kg	4.95	5.32
Carbon	FR	JE02	DIN EN ISO 16948: 2015-09							0.2	% (w/w)	48.4	51.6
Nitrogen	FR	JE02	DIN EN ISO 16948: 2015-09		0.3		0.5		1	0.05	% (w/w)	0.06	0.06
Hydrogen	FR	JE02	DIN EN ISO 16948: 2015-09							0.1	% (w/w)	5.9	6.2
Oxygen	FR	JE02	DIN EN ISO 16993: 2016-11								% (w/w)	38.9	41.5
Sulphur	FR	JE02	DIN EN ISO 16994: 2016-12		0.04		0.05		0.05	0.005	% (w/w)	< 0.005	< 0.005
Chlorine	FR	JE02	DIN EN ISO 16994: 2016-12		0.02		0.02		0.03	0.005	% (w/w)	< 0.005	< 0.005

Trace elements acc. to DIN EN ISO 16968: 2015-09

Parameter	Lab	Accr.	Method	Limit values						Description		0172021	
				ENplus A1 ar	ENplus A1 db	ENplus A2 ar	ENplus A2 db	ENplus B ar	ENplus B db	LOQ	Unit	Date and time of sample taking	2019-09-23
Arsenic (As)	FR	JE02	DIN EN ISO 17294-2: 2017-01		1		1		1	0.8	mg/kg	-	< 0.8
Lead (Pb)	FR	JE02	DIN EN ISO 17294-2: 2017-01		10		10		10	2	mg/kg	-	< 2
Cadmium (Cd)	FR	JE02	DIN EN ISO 17294-2: 2017-01		0.5		0.5		0.5	0.2	mg/kg	-	< 0.2
Chromium (Cr)	FR	JE02	DIN EN ISO 17294-2: 2017-01		10		10		10	1	mg/kg	-	< 1
Copper (Cu)	FR	JE02	DIN EN ISO 17294-2: 2017-01		10		10		10	1	mg/kg	-	< 1
Nickel (Ni)	FR	JE02	DIN EN ISO 17294-2: 2017-01		10		10		10	1	mg/kg	-	< 1
Mercury (Hg)	FR	JE02	DIN EN ISO 12846: 2012-08		0.1		0.1		0.1	0.05	mg/kg	-	< 0.05
Zinc (Zn)	FR	JE02	DIN EN ISO 17294-2: 2017-01		100		100		100	1	mg/kg	-	14

Ash melting behaviour (ox. atmo.) 815°C

Shrinkage start temp SST	FR	JE02	CEN/TS 15370-1: 2006-12		5)		5)		5)		°C	-	980
Deformation temp DT	FR	JE02	CEN/TS 15370-1: 2006-12		≥ 1200		≥ 1100		≥ 1100		°C	-	1420&
Hemisphere temp HT	FR	JE02	CEN/TS 15370-1: 2006-12		5)		5)		5)		°C	-	1440*
Flow temp FT	FR	JE02	CEN/TS 15370-1: 2006-12		5)		5)		5)		°C	-	1450

Explanations

LOQ - Limit of quantification

ar - as received

db - dry basis

Lab - Abbreviation of the performing laboratory

Accr. - Abbreviation of the accreditation of the performing laboratory

& - overlaid by strong volume magnification

* - no definite hemisphere (hill-like form)

The parameters identified by FR have been performed by the laboratory Eurofins Umwelt Ost GmbH (Bobritzsch-Hilbersdorf). The accreditation code JE02 identifies the parameters accredited according to DIN EN ISO/IEC 17025:2005 D-PL-14081-01-00 .

Explanations regarding Limits

Analysis performed according to EN plus (wood pellets) - edition August 2015.

- 1) 3,15 - 40 mm; up to 1 % of pellets can be longer than 40mm. Maximum length should be <45mm.
- 2) D06 or D08 pellets +/- 1mm
- 3) at the end of production or by loading vehicles for delivery to the customer ($\leq 0,5$ for filling in pellet bags or big bags)
- 4) qp,net: net calorific value at constant pressure
- 5) should be given

EUROFINS UMWELT assumes no responsibility for the legal liability of the cited limits.